First Named Inventor: Tsuyoshi Aoyama For: METHOD OF FABRICATING COMPONENT HAVING INTERNAL TEETH AND ROLLING MACHINE THEREOF Attorney Docket: 713128.30 Sheet 1 of 8

FIG. 1

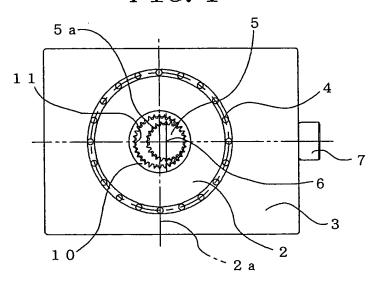


FIG. 2

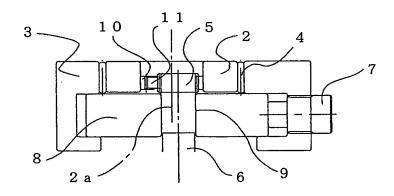
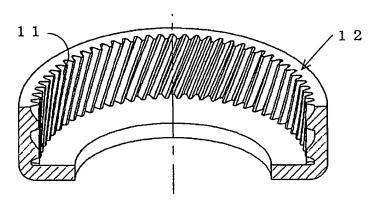
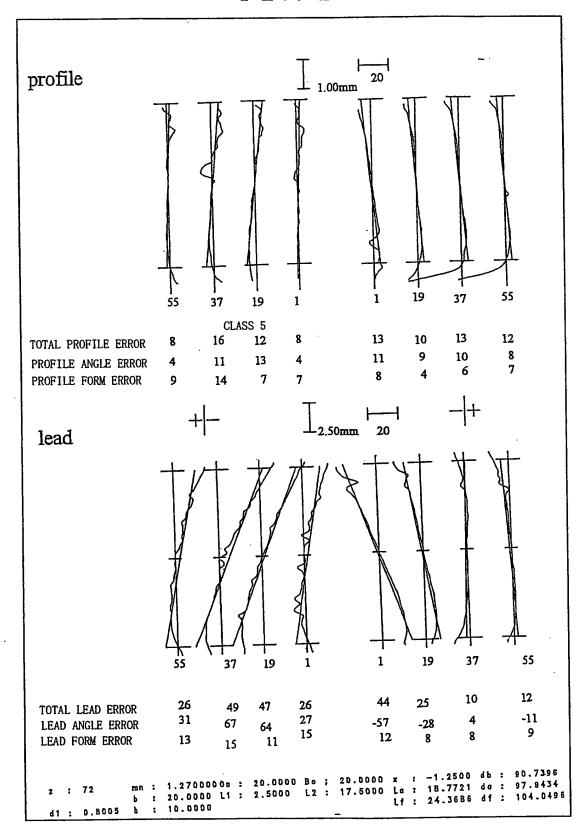


FIG. 3



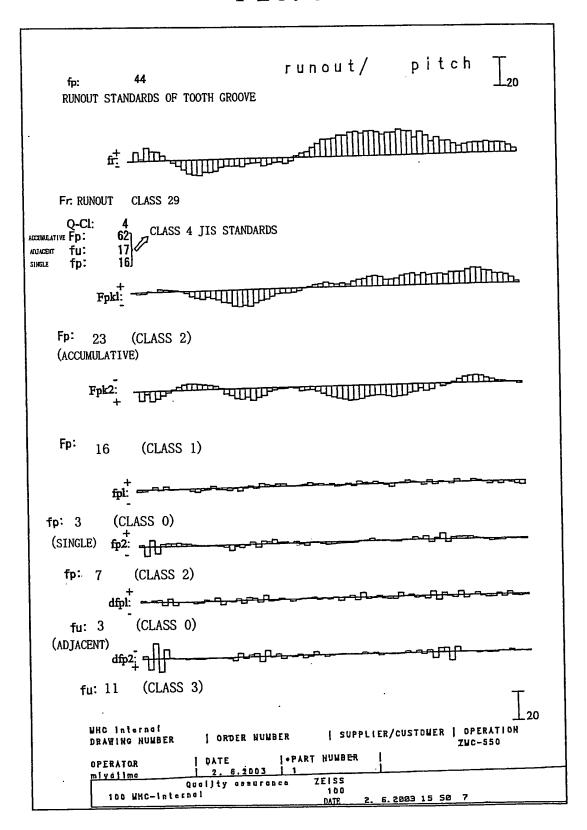
First Named Inventor: Tsuyoshi Aoyama For: METHOD OF FABRICATING COMPONENT HAVING INTERNAL TEETH AND ROLLING MACHINE THEREOF Attorney Docket: 713128.30 Sheet 2 of 8

FIG. 4



First Named Inventor: Tsuyoshi Aoyama For: METHOD OF FABRICATING COMPONENT HAVING INTERNAL TEETH AND ROLLING MACHINE THEREOF Attorney Docket: 713128.30 Sheet 3 of 8

FIG. 5



First Named Inventor: Tsuyoshi Aoyama
For: METHOD OF FABRICATING COMPONENT HAVING INTERNAL
TEETH AND ROLLING MACHINE THEREOF
Attorney Docket: 713128.30

Sheet 4 of 8

FIG. 6

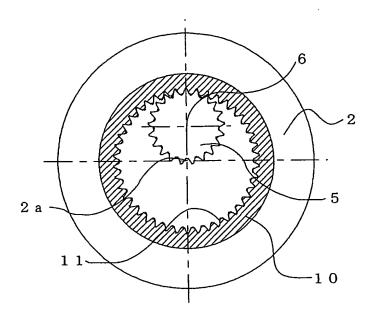
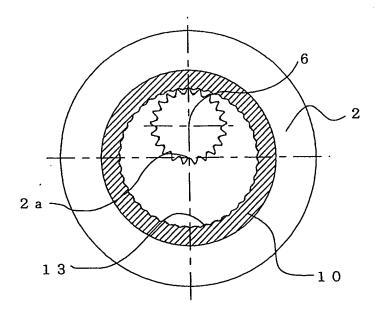
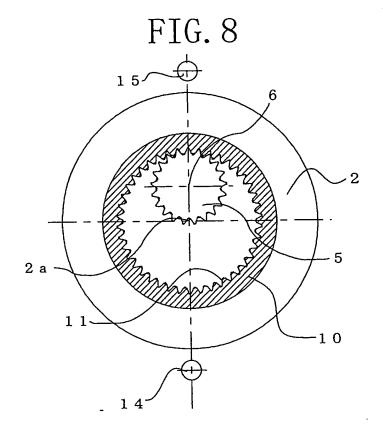


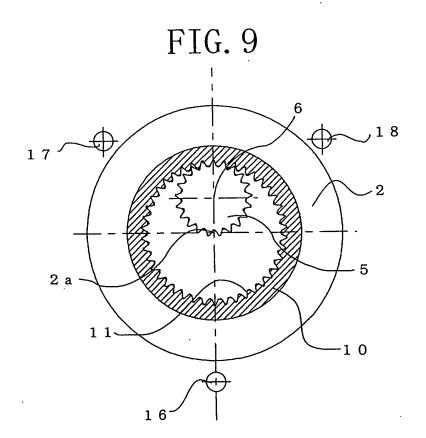
FIG. 7



First Named Inventor: Tsuyoshi Aoyama For: METHOD OF FABRICATING COMPONENT HAVING INTERNAL TEETH AND ROLLING MACHINE THEREOF

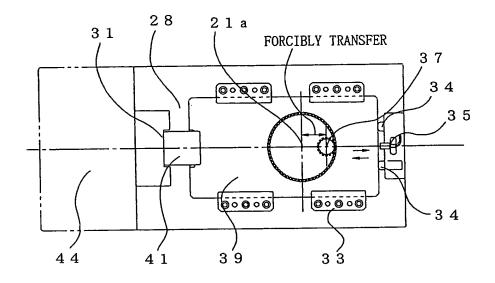
Attorney Docket: 713128.30 Sheet 5 of 8

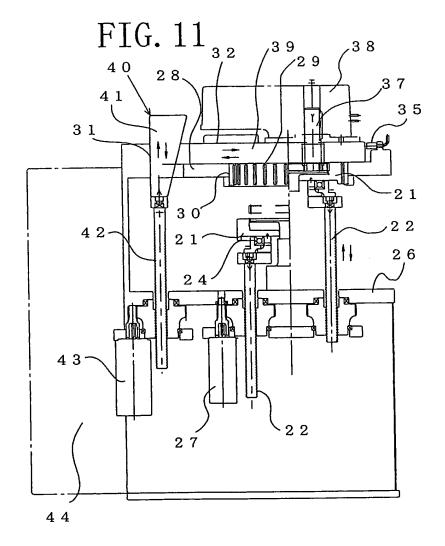




First Named Inventor: Tsuyoshi Aoyama
For: METHOD OF FABRICATING COMPONENT HAVING INTERNAL
TEETH AND ROLLING MACHINE THEREOF
Attorney Docket: 713128.30
Sheet 6 of 8

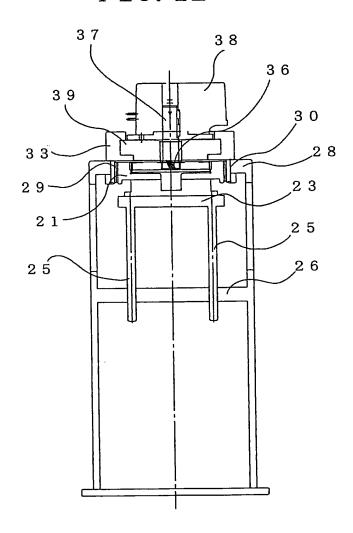
FIG. 10





First Named Inventor: Tsuyoshi Aoyama For: METHOD OF FABRICATING COMPONENT HAVING INTERNAL TEETH AND ROLLING MACHINE THEREOF Attorney Docket: 713128.30 Sheet 7 of 8

FIG. 12



First Named Inventor: Tsuyoshi Aoyama
For: METHOD OF FABRICATING COMPONENT HAVING INTERNAL
TEETH AND ROLLING MACHINE THEREOF

Attorney Docket: 713128.30 Sheet 8 of 8

